

Date: Thursday, 06/09/2007 10:19:30 AM
 User: COSS Admin

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: STUD
Job Number	: 34444		
Estimate Number	: 10625		
P.O. Number	: <u>N/A</u>	Part Number	: D3284005
This Issue	: 06/09/2007 S.O. No. : <u>N/A</u>	Drawing Number	: D3284 REV. A
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: <u>N/A</u> Type : PURCHASED PARTS	Drawing Revision	: A
Previous Run	: 32724	Material	: <u>N/A</u>
Written By	: <u>W</u>	Due Date	: 13/09/2007
Checked & Approved By	: <u>W</u>	Qty:	6 Um: Each
Comment	: Est: B 04.10.21 Added Step 4 KJ/JLM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O: 4529 to Northern Aero Industries

Order P/N: B80704-1

Manufacture per B80704 Rev. A

Certificate of Conformity is required

u 07-09-06

2.0	B807041	stud
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 6.0000 Each(s)
 STUD

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Receive & Inspect For Transit Damage

Ensure certificate of conformity is attached

07/09/12 @

4.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

Visually inspect parts for thread damage, fit and cad plating

En 07/09/12 @

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

7/9/12 SP 6x

Date: Thursday, 06/09/2007 10:19:30 AM
User: COSS Admin

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: STUD

Job Number: 34444

Part Number: D3284005

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



⑥

Comment: FINAL INSPECTION/W/O RELEASE

7/27/09/12

Job Completion



U 8/9.12



DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3284	REV. A SHEET 1 OF 1
DATE 04.05.06		TITLE ADJUSTABLE ENGINE MOUNT	SCALE 1:1
A	04.05.06	NEW ISSUE	

RELEASED
04-05-17

SPECIFICATION CONTROL DRAWING

DART P/N	SPECIFICATION
D3284-001 SLEEVE	ACS P/N B80702-1 PER ACS DWG B80702 REV. A
D3284-003 STUD	ACS P/N B80703-1 PER ACS DWG B80703 REV. A
D3284-005 STUD	ACS P/N B80704-1 PER ACS DWG B80704 REV. A
D3284-007 STUD	ACS P/N B80705-1 PER ACS DWG B80705 REV. B
D3284-009 BEARING	BHT P/N 47-140-252-5
D3284-011 BEARING	BHT P/N 205-060-101-001
D3284-021 TUBE ASSY	204-060-158-001 MODIFIED PER IIN-D205-708
D3284-023 BIPOD ASSY	204-060-155-001 MODIFIED PER IIN-D205-708
D3284-025 TRIPOD ASSY	204-060-157-001 MODIFIED PER IIN-D205-708
D3284-031 TUBE ASSY	205-060-107-001 MODIFIED PER IIN-D205-708
D3284-033 BIPOD ASSY	205-060-106-001 MODIFIED PER IIN-D205-708
D3284-035 TRIPOD ASSY	205-060-105-001 MODIFIED PER IIN-D205-708

Wb 34444

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Northern Aero Industries Ltd
25 Dunlop Avenue
Winnipeg, Manitoba
R2X 2V2
Phone: (204) 772-9922
Fax: (204) 772-7568



Packing List

Sales Order: SO17381
Shipper No: 1
Ship Date: 10-Sep-07
Page: 1 of 1

SOLD TO

DART AEROSPACE LTD. - DART
1270 ABERDEEN STREET

HAWKESBURY ON K6A 1K7
CANADA

Order Date: 10-Sep-07
Purchase Order: PO00004529

Reference: Shipment 1 for SO17381

SHIP TO

DART AEROSPACE LTD. - DART
1270 ABERDEEN STREET

HAWKESBURY ON K6A 1K7
CANADA

Attn: LINDA LACELLE
Phone: (613)632-9577
Fax: (613)632-1053

Ship Via:

Item ID	Description	Quantity	UM
B80704-1	3/4 STUD 6 EA LOTNO 07-1195	6	EA
Returned items will be subject to a 25% re-stocking charge pending inspection of the returned goods for completeness and damage.			

CP 07/09/12

DART

Purchase Order

Date Sep 06, 2007	Page 1
Purchase Order Number PO00004519	

Dart Aerospace Ltd
1270 Aberdeen St
Hawksbury, Ontario K6A 1K7
Phone: (613)632-9577
Fax: (613)632-1053

FAXED
9/11/07

Vendor Address:

Northern Aero Industries Ltd.
1845 St. Matthews Avenue
Winnipeg, Manitoba R3H 0A8
CANADA
Phone (204) 772-9922
Fax (204) 772-7568

Ship To:

Main Finished Goods Location
Dart Aerospace Ltd
1270 Aberdeen St
Hawksbury, Ontario K6A 1K7

Reference	Contact	Vendor Number	PO Date	Terms	Ship Via	Expected Arrival
		VU-NOR001	Sep 06, 2007	N30		Sep 07, 2007

Qty. Ordered	Item Number	Description	Expected Arrival	Drop-Ship	Unit Cost	UOM	Extended Price
6.0000	B807041	stud Comments: PER DRWG D3284 REV.A PER B80704-1 REV.A PLEASE SHIP FEDEX OVERNIGHT ACCT# 15179324-0 <i>CP 07/09/12</i>	07/09/2007	No	REDACTED	Each	REDACTED
Comments:		Tax Summary: GSTUS GSTMEUS	Entered By: <i>LLACELLE</i>		Less: included tax	REDACTED	
		Approved By: <i>[Signature]</i>			Subtotal	REDACTED	
					Total tax	REDACTED	
					Total purchase order in USD Dollars	REDACTED	

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